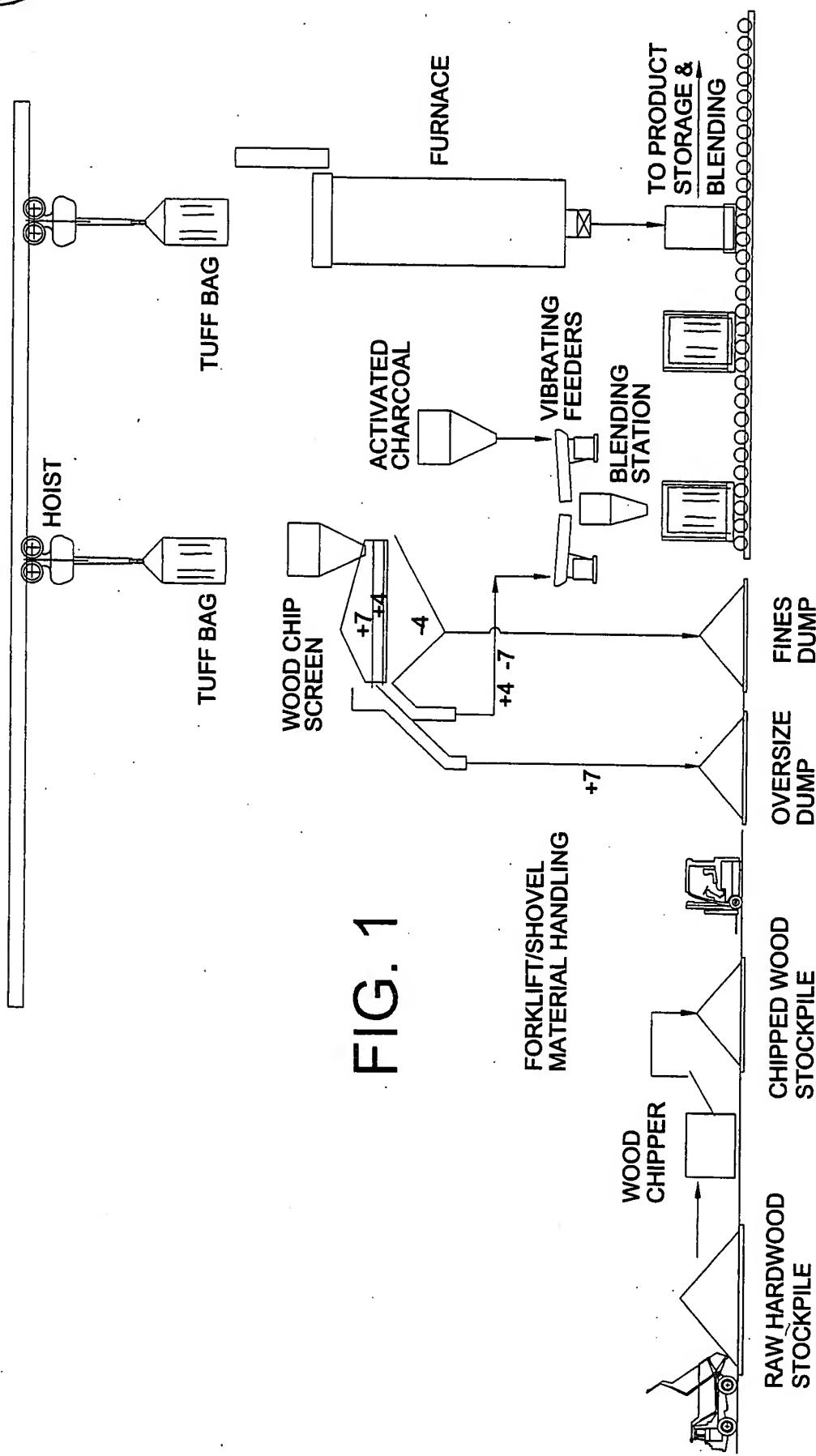




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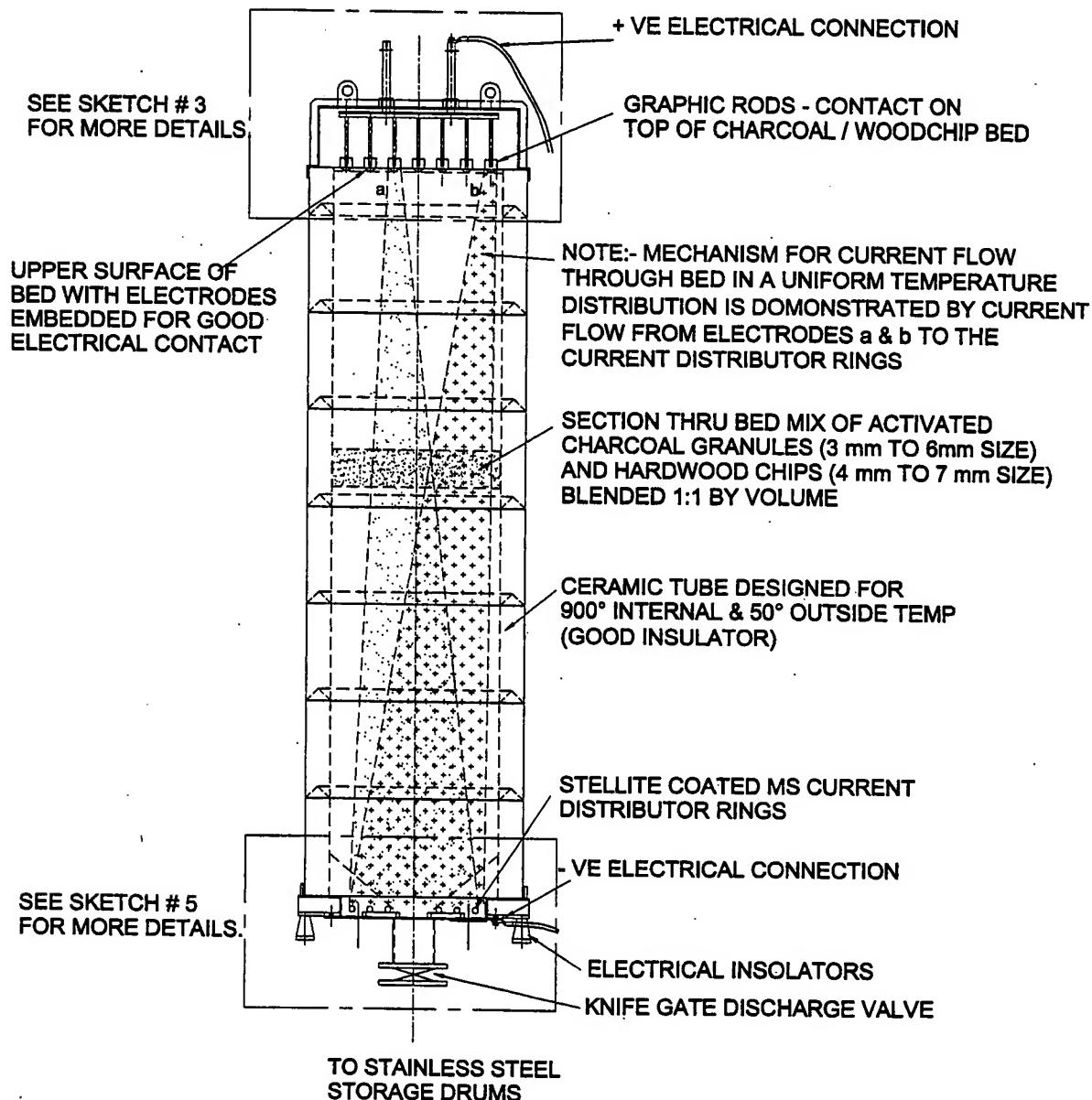


FLOW DIAGRAM FOR MANUFACTURE OF CHARCOAL FROM HARDWOODS

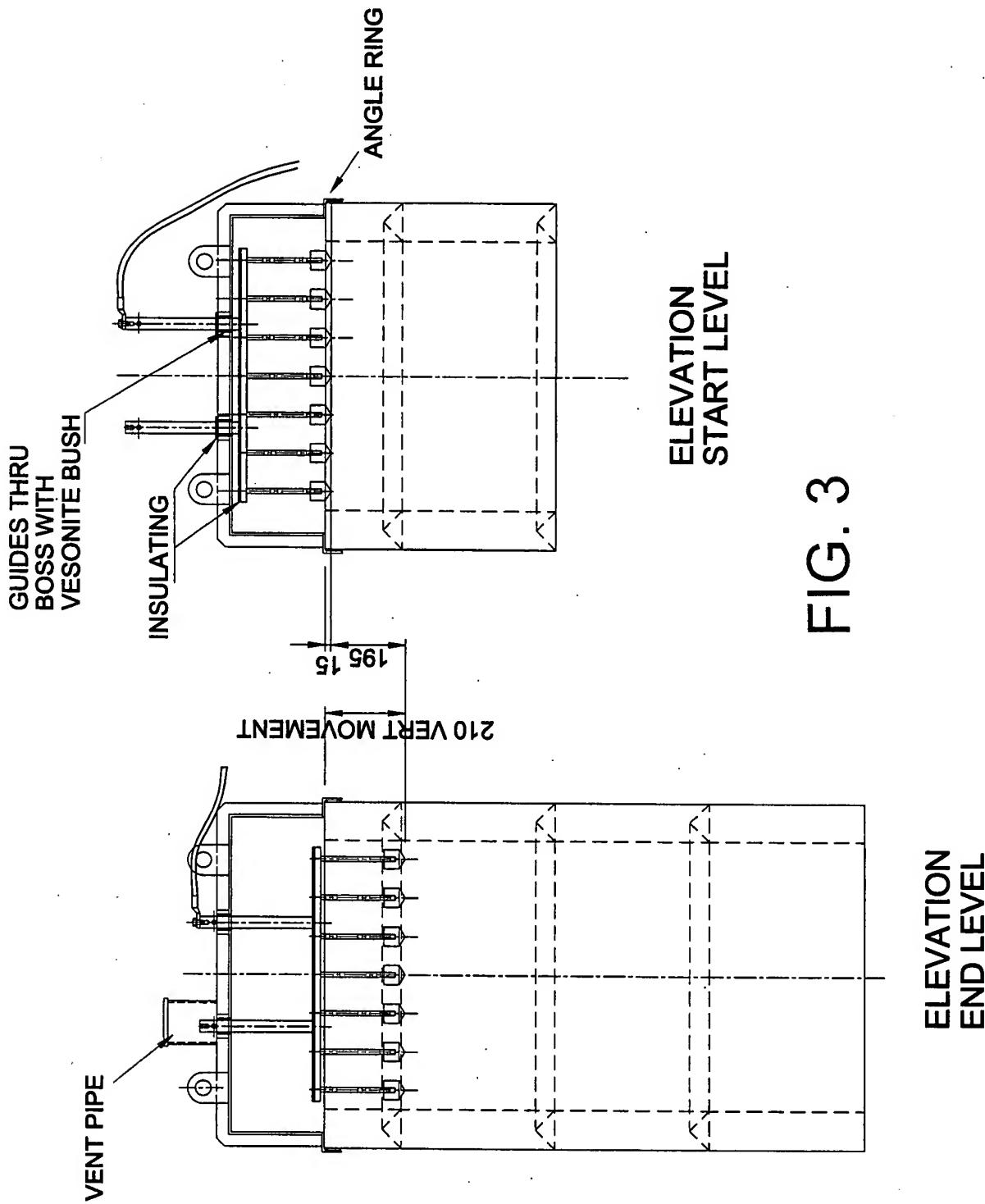
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SECTIONAL ELEVATION OF ACI
CHARCOAL ACTIVATION FURNACE

FIG. 2



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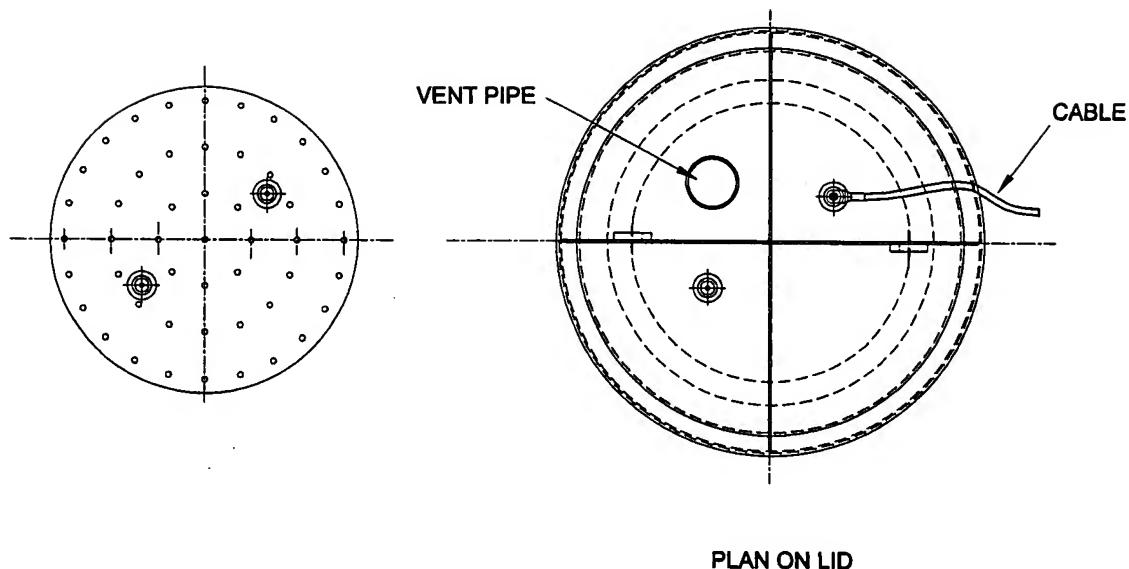
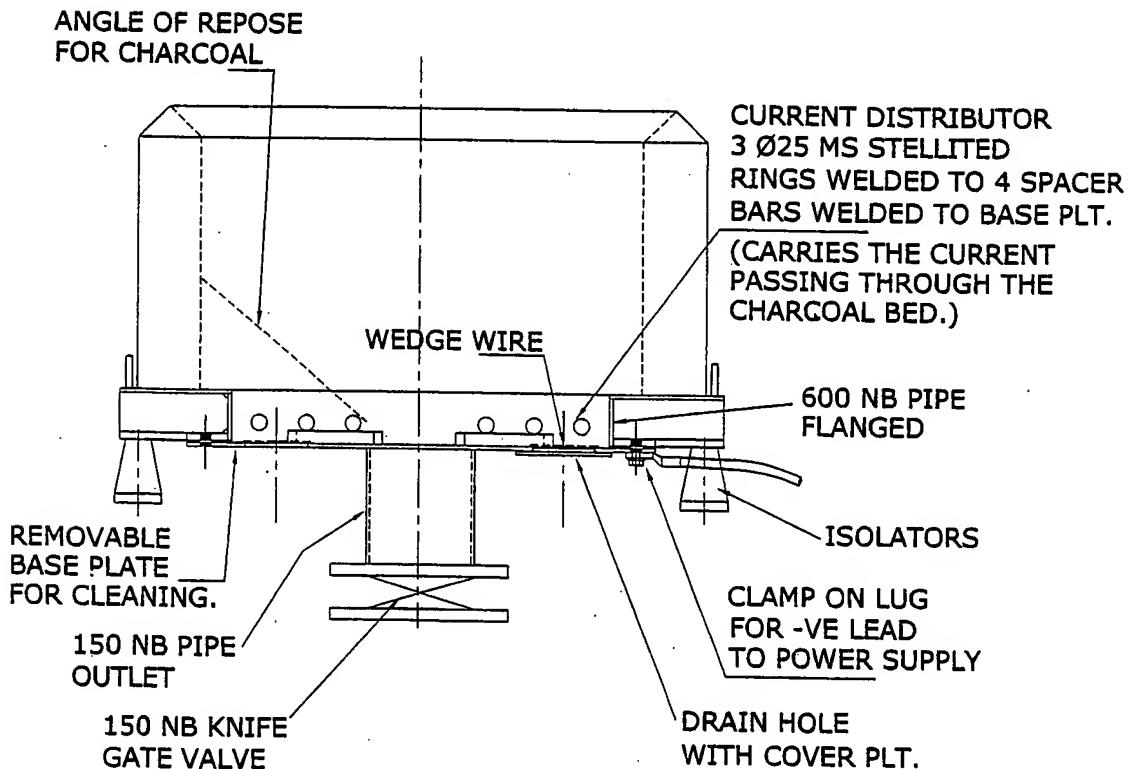
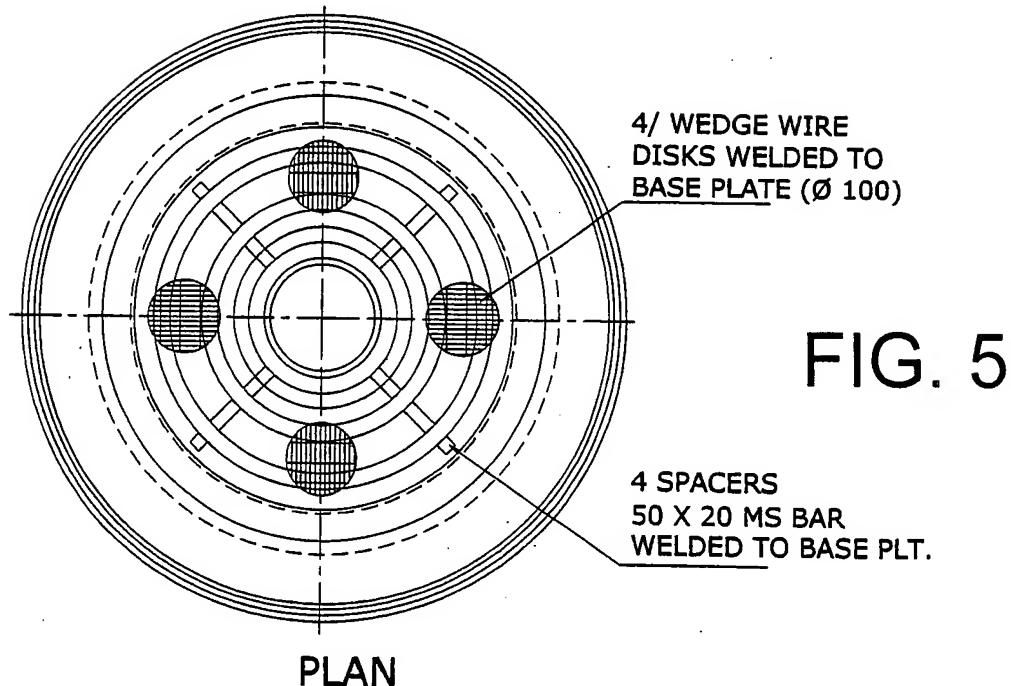


FIG. 4

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SECTION THRU BOTTOM OF FURNACE

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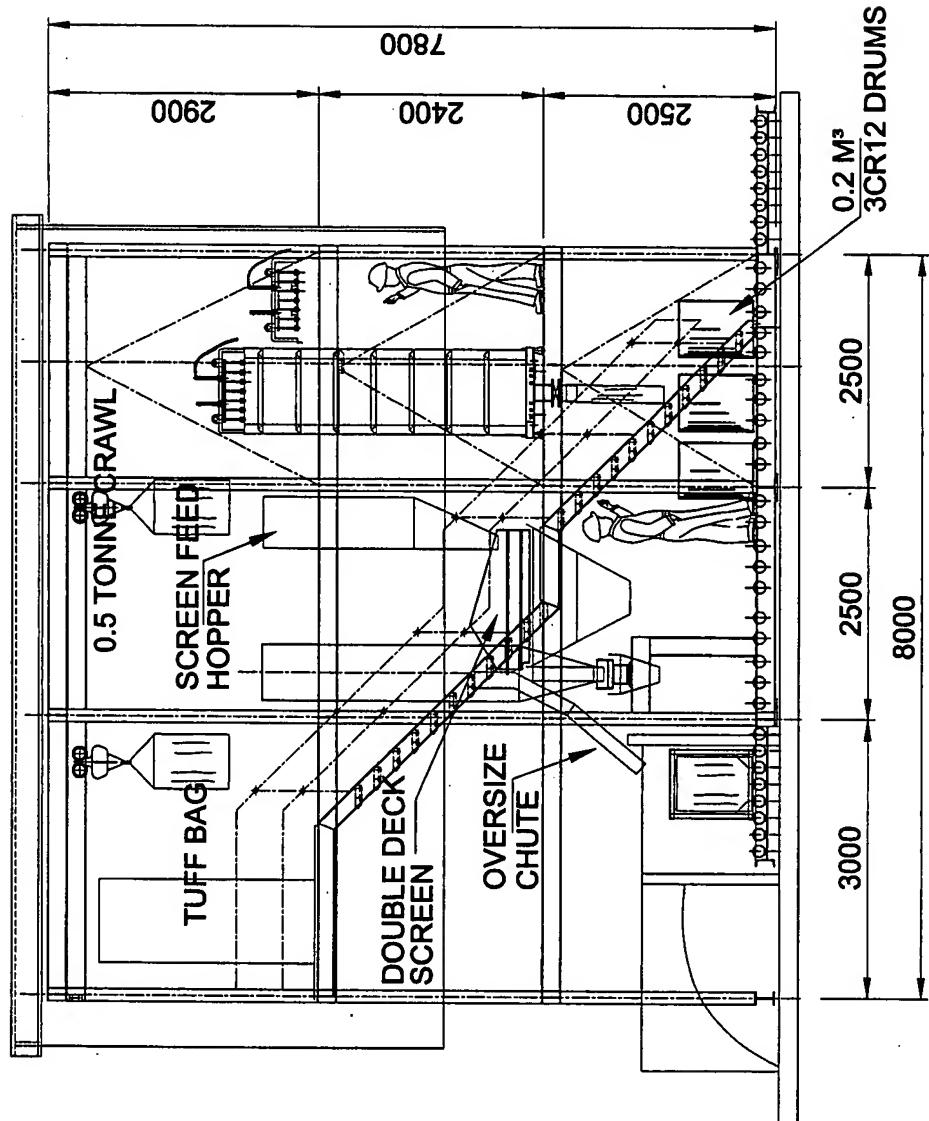


FIG. 6
ELEVATION

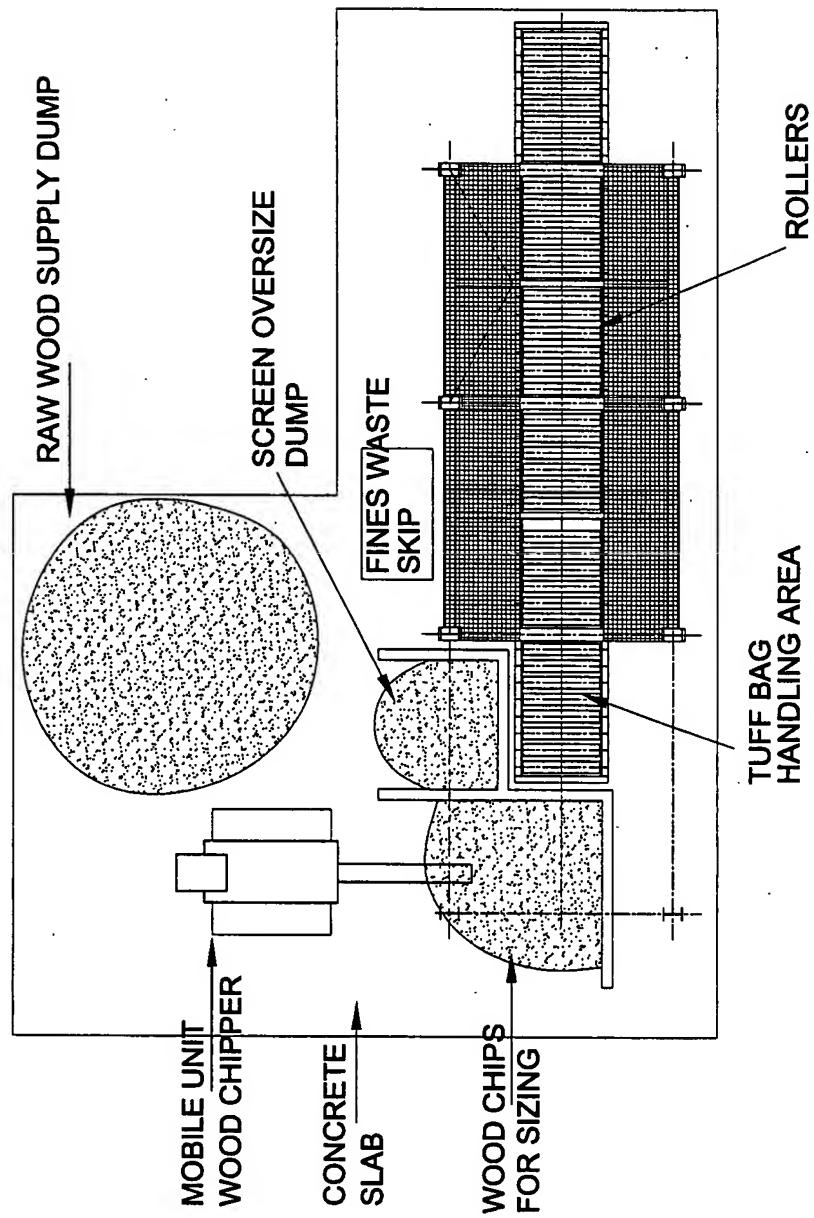
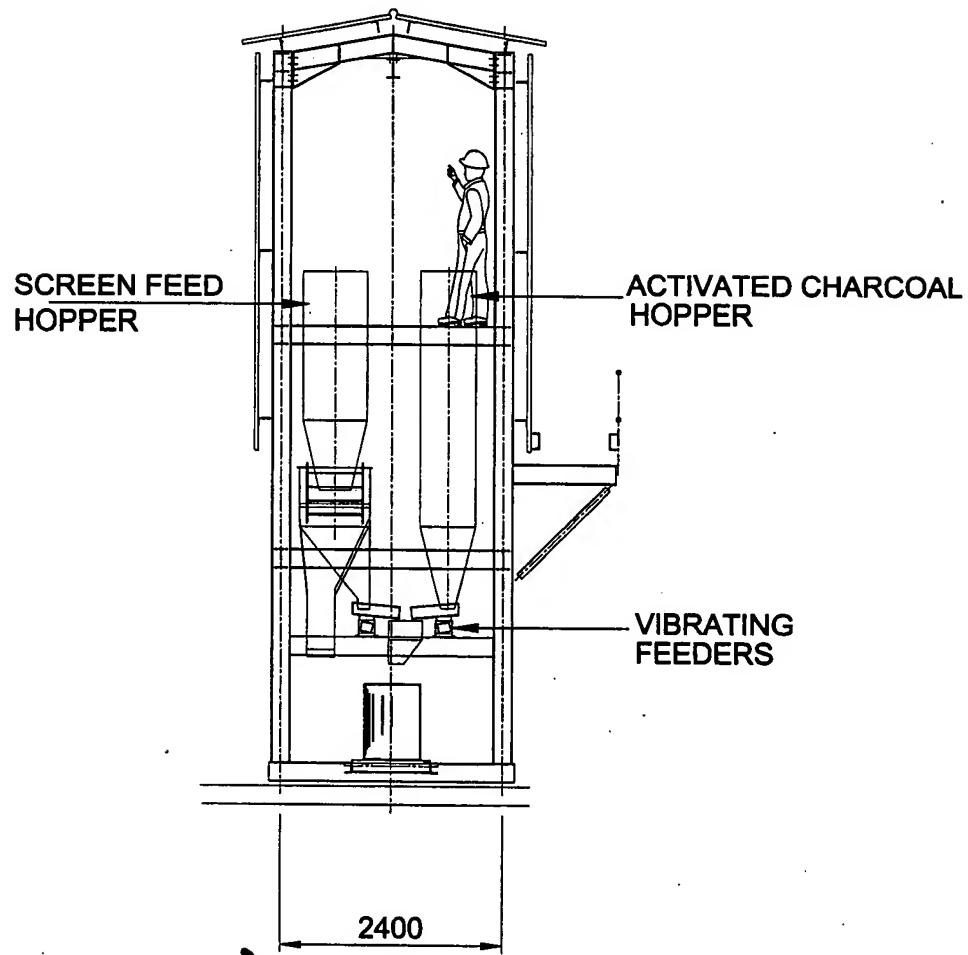


FIG. 7
GROUND FLOOR PLAN

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SECTION THRU

FIG. 8